



## MATERIAL SAFETY DATA SHEET Asia Pacific GHS Format

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### 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY

<b>Trade Name:</b>	NORYL*
<b>Product Name:</b>	GTX673 -74709 -NN
<b>Product Description:</b>	Polyphenylene ether [CASRN 25134-01-4]/High impact polystyrene [CASRN 9003-55-8] and/or polystyrene [CASRN 9003-53-6] blend
<b>Product Type:</b>	Commercial Product
<b>Recommended use:</b>	May be used to produce molded or extruded articles or as a component of other industrial products.
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### 2. HAZARDS IDENTIFICATION

Globally Harmonized System, UN(GHS) - Classification

**GHS Category**  
**Not hazardous**

- Not classified

## GHS-Labeling

GHS Labeling not required

## Precautionary Statements

No GHS specific Precautionary Statements required - observe all other warnings and handling instructions in this MSDS.

Other hazards which do not result in classification:

### SABIC Emergency Overview

- Pellets with slight or no odor
- Spilled material may create slipping hazard
- Can burn in a fire creating dense, toxic smoke
- Molten plastic can cause severe thermal burns
- Fumes produced during melt processing may cause eye, skin, and respiratory tract irritation. Severe over-exposure may result in nausea, headache, chills, and fever. See below for additional effects.
- Secondary operations, such as grinding, sanding, or sawing can produce dust which may present an explosion or respiratory hazard.

### Other Information:

Cool skin rapidly with cold water after contact with molten material Heating can release hazardous gases Hazardous fumes can also occur in post-processing operations

### Processing Issues:

Processing vapors may cause irritation to the eyes, skin, and respiratory tract. In cases of severe exposure, nausea and headache can also occur. Grease-like processing vapor condensates on ventilation ductwork, molds, and other surfaces can cause irritation and injury to skin.

### Aggravated Medical Conditions:

MEDICAL RESTRICTIONS: There are no known health effects aggravated by exposure to this product. However, certain sensitive individuals and individuals with respiratory impairments may be affected by exposure to components in the processing vapors.

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

### Product Type

Mixture

### Hazardous Components

Chemical Name	CAS Number	Weight %	EC-No.
Carbon black	1333-86-4	1-10	215 60 99

If present, components listed above are physical or health hazards as defined in the Hazard Communication Standard. The quantities represent typical or average values for the materials shown. Additional compositional data are provided in Section 15, REGULATORY INFORMATION.

## 4. FIRST AID MEASURES

### If Inhalation:

Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. If symptoms persist, call a physician.

### On skin contact:

Immediately cool the skin by rinsing with cold water after contact with hot material. Wash off immediately with soap and plenty of water. Consult a physician.

- On contact with eyes:** Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If eye irritation persists, consult a specialist.
- On ingestion:** No hazards which require special first aid measures.
- Precautions:** Processing vapors inhalation may be irritating to the respiratory tract. If symptoms are experienced remove victim from the source of contamination or move victim to fresh air and obtain medical advice.

## 5. FIRE-FIGHTING MEASURES

- Suitable Extinguishing Media:** Water spray mist or foam.
- Unsuitable extinguishing Media for safety reasons:** Carbon dioxide and dry chemical are not recommended because their lack of cooling capacity may permit re-ignition.
- Hazards from Combustion Products:** Fire will produce dense black smoke containing hazardous combustion products, carbon oxides, hydrocarbon fragments.
- Specific Hazards:** Take precautionary measures against static discharges. During processing, dust may form explosive mixture in air. Thermal decomposition can lead to release of irritating gases and vapors.
- Special Protective Equipment for Firefighters:** In the event of fire, wear self-contained breathing apparatus.
- Exposure hazards:** Do not release chemically contaminated water into drains, soil or surface water. Sufficient measures must be taken to retain the water used for extinguishing. Dispose of contaminated water and soil according to local regulations.

## 6. ACCIDENTAL RELEASE MEASURES

- Personal Precautions:** See section 8.
- Environmental Precautions:** Do not flush into surface water or sanitary sewer system. Should not be released into the environment.
- Clean up:** Sweep up and shovel into suitable containers for disposal. Do not create a powder cloud by using a brush or compressed air.

## 7. HANDLING AND STORAGE

- Handling:** Handle in accordance with good industrial hygiene and safety practice. Provide for appropriate exhaust ventilation and dust collection at machinery. Avoid dust formation. All metal parts of the mixing and processing equipment must be earthed.
- Storage:** Store in closed container in a dry and cool area. Keep away from heat sources and sources of ignition. Keep away from food, drink and animal feeding stuffs. Keep container tightly closed in a dry and well-ventilated place.
- Incompatible Products:** Strong acids, strong oxidizing agents.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

- Exposure limits:** No components with information, unless noted below

Chemical Name	US OSHA PEL (8 Hr)	Japan OEL(TWA)	China OEL(TWA)	Korea OEL(TWA)	Singapore OEL(TWA)	Thailand OEL(TWA)
Carbon black 1333-86-4	FRL_TWA: 3.5 mg/m <sup>3</sup> ; TL_PEL: 3.5 mg/m <sup>3</sup>	OEL_M: 4 mg/m <sup>3</sup> Total dust , 1 mg/m <sup>3</sup> Respirable dust	4 mg/m <sup>3</sup> Total dust.	TWA: 3.5 mg/m <sup>3</sup>	PEL_LT: 3.5 mg/m <sup>3</sup>	No Information

Chemical Name	India TWA	Malaysia OEL(TWA)	Taiwan OEL(TWA)	Australian OEL(TWA)	Phillipines OEL(TWA)	SABIC Recom.(8 Hr)*
Carbon black 1333-86-4	No Information	PEL_TWA8: 3.5 mg/m <sup>3</sup>	PC: 3.5 mg/m <sup>3</sup>	No Information	3.5 mg/m <sup>3</sup>	No Information

**SABIC limit** \*SABIC Innovative Plastics Recommended Exposure Limits have been established for certain chemicals.

**Engineering Measures to Reduce Exposure:** Handle in accordance with good industrial hygiene and safety practice. Provide for appropriate exhaust ventilation at machinery. Processing fume condensate may be a fire hazard and toxic; remove periodically from exhaust hoods, ductwork, and other surfaces using appropriate personal protection.

**Hand Protection:** Protective gloves should be worn

**Eye Protection:** Safety glasses with side-shields or chemical goggles. In addition, use full-face shield when cleaning processing vapor condensates from hood, ducts, and other surfaces.

**Respiratory Protection:** When using this product at elevated temperatures, implement engineering systems, administrative controls or a respiratory protection program (including a respirator approved for protection from organic vapors, acid, gases, and particulate matter) if processing vapors are not adequately controlled or operators experience symptoms of overexposure. If dust or powder are produced from secondary operations such as sawing or grinding, use a respirator approved for protection from dust.

**Body Protection:** Long sleeved clothing

**Hygiene Measures:** When using, do not eat, drink or smoke.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical State:</b>	Solid
<b>Appearance:</b>	Pellets
<b>Color:</b>	Varies
<b>Odor:</b>	None or slight
<b>Odor Threshold:</b>	No information available.
<b>pH</b>	Not applicable
<b>Melting point/range:</b>	This product does not exhibit a sharp melting point but softens gradually over a wide range of temperatures.
<b>Boiling point/range:</b>	Not applicable
<b>Flash Point:</b>	Not applicable
<b>Evaporation Rate:</b>	Negligible
<b>Flammability (solid, gas):</b>	Blend; neither component is flammable
<b>Explosive Limits</b>	
<b>upper:</b>	Not determined
<b>lower:</b>	Not determined
<b>Vapor Pressure:</b>	Negligible
<b>Vapor Density:</b>	Not determined
<b>Specific gravity:</b>	>1; (water = 1)
<b>Water Solubility:</b>	Insoluble
<b>Autoignition Temperature:</b>	490 °C (914°F) estimated
<b>Explosive Properties:</b>	Dust may form explosive mixture in air
<b>Oxidising Properties:</b>	Not oxidising
<b>Molecular Weight:</b>	Polymer

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**VOC content (%):** Negligible  
**Surface tension:** No data available

## 10. STABILITY AND REACTIVITY

**Reactivity:** Not reactive under recommended conditions of handling, storage, processing and use.

**Stability:** Stable under ambient conditions. Hazardous polymerization does not occur.

**Polymerization:** Hazardous polymerization does not occur

**Conditions to Avoid:** Avoid temperatures above 490°C. To avoid thermal decomposition, avoid elevated temperatures. Heating can result in the formation of gaseous decomposition products, some of which may be hazardous. Do not exceed melt temperature recommendations in product literature. Purgings of hot material should be collected in small, flat, thin shapes and quenched with water to allow for rapid cooling. Do not allow product to remain in barrel at elevated temperatures for extended periods of time.

**Materials to Avoid:** May react with strong oxidizing agents, strong acids or other highly reactive chemicals.

**Hazardous Decomposition Products:** Process vapors under recommended processing conditions may include trace levels of hydrocarbons, alkylphenols, aldehydes, alcohols, aliphatic amines, dimethylcyclohexanone, trimethylanisole, dihydrobenzofuran.

## 11. TOXICOLOGICAL INFORMATION

### Acute Toxicity

**Product Information:**

**LD50/oral/rat:** >15 g/kg (estimated)  
**LD50/dermal/rabbit:** >2 g/kg estimated

**Component Information:**

**Component Information Text:** No data available

### Sensitization

**Respiratory Sensitization:** Not classified

### Irritation:

**Eye Irritation:** no data available

### Subchronic Toxicity (28 days)

**Repeated Oral Toxicity(28d):** No information available  
**Repeated Dermal Toxicity(28d):** No Information available  
**Subchronic Toxicity:** In a 13 week dust inhalation study, laboratory rats were exposed to up to 50 mg/m<sup>3</sup> PPE dust for 6 hrs/day for 13 weeks with a 13-week non-exposure recovery period. There was no evidence of systemic toxicity at the highest dose. Localized toxicity was observed in the lungs and regional lymph nodes of the 50 mg/m<sup>3</sup> exposure group. These findings decreased in severity in the 7 and 1 mg/m<sup>3</sup> exposure groups. A no adverse effect level for PPE is estimated to be 7 mg/m<sup>3</sup> and a no observable effect level is 1 mg/m<sup>3</sup>.

### Chronic Toxicity

**Carcinogenicity:** There are no known carcinogenic chemicals in this product except specifically mentioned below.

<b>Chemical Name</b>	<b>IARC:</b>
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Carbon black 1333-86-4	2B
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**Mutagenic Effects:** No data is available on the product itself  
**Reproductive Toxicity:** No information available  
**Developmental Toxicity:** No information available  
  
**Neurological effects:** No information available

**Specific Target Organ Toxicity(STOT)**

**Target Organ Effects:** Not established

**Aspiration Hazard**

**Aspiration Hazard Statement:** No data available

**Other relevant toxicity information**

**IARC:** Not listed  
**OSHA:** Not regulated  
**NTP:** Not tested

**Remarks:** The toxicological data has been taken from products of similar composition.

**Special Studies:** Polyphenylene ether: In two independent 2 year dietary studies, purebred beagles and laboratory rats were fed polyphenylene ether resin powder (up to 10% by weight in the animal diet). In both studies, there were no adverse effects on physical appearance, behavior, growth, food consumption, survival, clinical laboratory results, organ weights or gross or microscopic pathology. In a 6 month chronic inhalation study, rats and guinea pigs exposed 6 hrs/day to up to 300 mg/m<sup>3</sup> PPE dust developed no physical, nutritional, hematologic, clinical or pathological reaction except to lung tissue changes which consisted of macrophage accumulation, many of which were degenerative in the pulmonary alveoli. Polyphenylene ether is not a mutagen by Ames (Salmonella) Assay with and without activation.  
 Carbon Black: The International Agency for Research on Cancer (IARC) has determined that carbon black is a class 2B known animal and possible human carcinogen by the route of inhalation. Rats exposed to high doses of carbon black by inhalation developed statistically significant increases in lung fibrosis and lung tumors.

**12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

**Component Information:**

99.5998% of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Chemical Name	Toxicity to Fish	Toxicity to Algae	Daphnia Magna (Water Flea)	Toxicity to Microorganisms
Carbon black 1333-86-4	No data available	No data available	No data available	No data available

**Product Information:**

**Persistence and Degradability**

**Biodegradation:** Not inherently biodegradable  
**Partition coefficient (n-octanol/water)** Not established

**Bioaccumulative Potential:**

**Bioaccumulation:** Not established

**Mobility**

**Mobility:** May be separated mechanically in waste water plants.

**Other Adverse Effects**

**Ecotoxicity Effects:** Do not flush into surface water or sanitary sewer system.

**13. DISPOSAL CONSIDERATIONS**

**Waste from residues / unused products:** Where possible recycling is preferred to disposal or incineration Dispose of in accordance with local regulations

**Contaminated Packaging:** Empty containers should be transported/delivered using a registered waste carrier for local recycling or waste disposal.

**Waste Disposal:** Recycling is encouraged. Landfill or incinerate in accordance with federal, state and local requirements. Collected processing fume condensates and incinerator ash should be tested to determine waste classification.

**14. TRANSPORT INFORMATION**

**IMO / IMDG** Not regulated

**ICAO** Not regulated

**IATA-DGR** Not regulated

**DOT** Not regulated

**ADR/RID** Not regulated

**ADR** Not regulated

**ADN** Not regulated

**15. REGULATORY INFORMATION**

**International Inventories:**

<b>TSCA (USA):</b>	Listed
<b>DSL(Canada):</b>	Listed
<b>EINECS/ELINCS (Europe):</b>	Listed
<b>ENCS (Japan):</b>	Listed
<b>IECSC(China):</b>	Listed
<b>KECL(Korea):</b>	Listed
<b>PICCS (Philippines):</b>	Listed
<b>AICS (Australia):</b>	Listed

**Other Inventory Information:**

A "Listed" entry above means all chemical components are on the respective inventory list and/or a qualifying exemption exists for one or more components. A "Not listed" entry above indicates one or more components is restricted from import or manufacture into that country/region. Articles are exempt from registration and are therefore not listed on the national chemical inventories.

**SARA (313) Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA)**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and and Title 40 of the Code of Federal Regulations, Part 372.

**SARA (311, 312) hazard class:**

<b>Acute Health Hazard</b>	N
<b>Chronic Health Hazard</b>	N
<b>Fire Hazard</b>	N
<b>Sudden Release of Pressure Hazard</b>	N
<b>Reactive Hazard</b>	N

**Canada:**

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

**WHMIS hazard class:**

Non-controlled

**California Proposition 65:**

Components in this product known to the State of California to cause cancer and/or reproductive effects, are listed below:

Chemical Name	Weight %	California Proposition 65:
Carbon black 1333-86-4	1-10	Listed: February 21, 2003 Carcinogenic. (airborne, unbound particles of respirable size)
Toluene 108-88-3	0.01-0.10	Type of Toxicity: female ; Type of Reproductive Toxicity: developmental

**RoHS EU Directive 2002/95/EC:**

This product complies with RoHS - it does not intentionally contain banned chemicals.

**Remarks:**

This product consists primarily of high molecular weight polymers which are not expected to be hazardous. The ingredients in this product are present within the polymer matrix and are not expected to be hazardous.

**HMIS Rating**

**Health: 0**

**Flammability: 1**

**Reactivity: 0**

**16. OTHER INFORMATION**

NORYL\* is a registered trademark of SABIC Innovative Plastics IP BV

**Prepared by:** Product Stewardship & Toxicology.

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**End of Material Safety Data Sheet**